National Quality Supervision and
Testing Center for Personal
Protective Equipment (Beijing)
No.55 Taoranting Street, Xicheng District,
Beijing, China.
Phone: +86 10 63519250
Fax: +86 10 63519250

TESTING
CNAS L1499

The Testing Center is accredited for compliance with ISO/IEC 17025.
The results of tests, calibrations and/or measurements included in this document are traceable to Chinese/national standards.
CNAS is a signatory to the ILAC mutual recognition arrangement for the mutual recognition of the equivalence of testing, calibration and inspection reports.

TEST REPORT

Particulate respirator-half facepiece

EN 149: 2001 +A1: 2009 Respiratory protective devices — Filtering half masks to protect against particles — Requirements, testing, marking

Product:	**Particulate respirator**
Report No:	**2018-W-137**
Client:	**ZHEJIANG YINGHUA TECHNOLOGY CO., LTD.**
Contact:	**Jing Zhan**
Model (s):	**RM101V FFP2 NR**
Date(s) of tests:	**2018.11.19-2018.12.17**

DESCRIPTION OF SAMPLES

General Information	Model	Main Components
	RM101V FFP2 NR	White cup-shaped half mask with exhalation valve
Manufacturer	ZHEJIANG YINGHUA TECHNOLOGY CO.,LTD.	
Manufacturer Address	Jinshan Avenue, Xiaoshun Town, Jinhua, Zhejiang	

Signed:

Issued: 2019.03.26

杨文芬 Yang Wenfen
Authorized Signatory, Lab Director

Test Results

7.3 Visual inspection **Pass**

The visual inspection shall include the marking and information supplied by the manufacturer.

7.4 Package **Pass[1]**

Particle filtering half masks shall be offered for sale packaged in such a way that they are protected against mechanical damage and contamination before use.

Note1: In accordance with the requirement.

7.5 Material **Pass[2]**

Materials used shall be suitable to withstand handling and wear over the period for which the particle filtering half mask is designed to be used.

Any material from the filter media released by the air flow through the filter shall not constitute a hazard or nuisance for the wearer.

After undergoing the conditioning described in 8.3.1 none of the particle filtering half masks shall have suffered mechanical failure of the facepiece or straps.

When conditioned in accordance with 8.3.1 and 8.3.2 the particle filtering half mask shall not collapse.

Note2: No mechanical failure after undergoing the conditioning described in 8.3.1. No collapse when conditioned in accordance with 8.3.1 and 8.3.2.

7.6 Cleaning and disinfecting **N/A[3]**

If the particle filtering half mask is designed to be re-usable, the materials used shall withstand the cleaning and disinfecting agents and procedures to be specified by the manufacturer.

Note3: Non-reusable respirator.

7.7 Practical performance **Pass[4]**

The particle filtering half mask shall undergo practical performance tests under realistic conditions.

Note4: No imperfections.

7.8 Finish of parts **Pass[5]**

Parts of the device likely to come into contact with the wearer shall have no sharp edges or burrs.

Note5: No sharp edges or burrs.

7.9.1 Total inward leakage **Pass[6]**

For particle filtering half masks fitted in accordance with the manufacturer's information, at least 46 out of the 50 individual exercise results (i.e. 10 subjects x 5 exercises) for total inward leakage shall be not greater than:
25% for FFP1, 11% for FFP2, 5% for FFP3

and, in addition, at least 8 out of the 10 individual wearer arithmetic means for the total inward leakage shall be not greater than
22% for FFP1, 8% for FFP2, 2% for FFP3

Note6: FFP2 respirator. Test results are shown in Annex A Table 7.9.1-A&B.

7.9.2 Penetration of filter material **Pass[7]**

The penetration of the filter of the particle filtering half mask shall meet the requirements of Table 1.

	Sodium chloride test 95 l/min	Paraffin oil test 95 l/min
FFP1	≤20%	≤20%
FFP2	≤6%	≤6%
FFP3	≤1%	≤1%

Note7: FFP2 respirator. Test results are shown in Annex A Table 7.9.2.

7.10 Compatibility with skin **Pass[8]**

Materials that may come into contact with the wearer's skin shall not be known to be likely to cause irritation or any other adverse effect to health.

Note8: No irritation or any other adverse effect to health.

7.11 Flammability **Pass[9]**

When tested, the particle filtering half mask shall not burn or not to continue to burn for more than 5 s after removal from the flame.

Note9: Test results are shown in Annex A Table 7.11.

7.12 Carbon dioxide content of the inhalation air **Pass[10]**

The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1,0 % (by volume)

Note10: Test results are shown in Annex A Table 7.12.

7.13 Head harness **Pass[11]**

The head harness shall be designed so that the particle filtering half mask can be donned and removed easily. The head harness shall be adjustable or self-adjusting and shall be sufficiently robust to hold the particle filtering half mask firmly in position and be capable of maintaining total inward leakage requirements for the device.

Note11: Head harness can be donned and removed easily, adjustable or self-adjusting and have sufficiently robust to hold the particle filtering half mask firmly.

7.14 Field of vision **Pass[12]**

The field of vision is acceptable if determined so in practical performance tests.

Note12: Pass the practical performance tests.

7.15 Exhalation valve **Pass[13]**

A particle filtering half mask may have one or more exhalation valve(s), which shall function correctly in all orientations.

If an exhalation valve is provided it shall be protected against or be resistant to dirt and mechanical damage and may be shrouded or may include any other device that may be necessary for the particle filtering half mask to comply with 7.9.

Exhalation valve(s), if fitted, shall continue to operate correctly after a continuous exhalation flow of 300 l/min over a period of 30 s.

When the exhalation valve housing is attached to the faceblank, it shall withstand axially a tensile force of 10 N applied for 10 s.

Note13: (a)Valve(s) can function correctly in all orientations. (b)Exhalation valve(s) are protected against dirt and mechanical damage. (c)Exhalation valve(s) can operate correctly after a continuous exhalation flow of 300 l/min over a period of 30 s. (d)The housing can withstand axially a tensile force of 10 N applied for 10 s.

7.16 Breathing resistance **Pass[14]**

Classification	Maximum permitted resistance (mbar)		
	Inhalation		Exhalation
	30 l/min	95 l/min	160 l/min
FFP1	0.6	2.1	3.0
FFP2	0.7	2.4	3.0
FFP3	1.0	3.0	3.0

Note14: FFP2 respirator. Test results are shown in Annex A Table 7.16.

7.17 Clogging **N/A[15]**

7.17.2 Breathing resistance **N/A**

Valved particle filtering half masks:
After clogging the inhalation resistances shall not exceed:
FFP1: 4 mbar, FFP2: 5 mbar, FFP3: 7 mbar at 95L/min continuous flow
The exhalation resistance shall not exceed 3 mbar at 160 L/min continuous flow

Valveless particle filtering half masks
After clogging the inhalation and exhalation resistances shall not exceed:
FFP1: 3 mbar, FFP2: 4 mbar, FFP3: 5 mbar at 95L/min continuous flow

7.17.3 Penetration of filter material **N/A**

	Sodium chloride test 95 l/min	Paraffin oil test 95 l/min
FFP1	≤20%	≤20%
FFP2	≤6%	≤6%
FFP3	≤1%	≤1%

Note15: Non-reusable respirator.

7.18 Demountable parts **N/A**

All demountable parts (if fitted) shall be readily connected and secured, where possible by hand

9 Marking **Not tested**

9.1 Packaging

The following information shall be clearly and durably marked on the smallest commercially available packaging or legible through it if the packaging is transparent.

9.1.1 The name, trademark or other means of identification of the manufacturer or supplier.
9.1.2 Type-identifying marking.
9.1.3 Classification
The appropriate class (FFP1, FFP2 or FFP3) followed by a single space and then: "NR" if the particle filtering half mask is limited to single shift use only. Example: FFP3 NR, or "R" if the particle filtering half mask is re-usable. Example: FFP2 R D.
9.1.4 The number and year of publication of this European Standard.
9.1.5 At least the year of end of shelf life. The end of shelf life may be informed by a pictogram as shown in Figure 12a, where yyyy/mm indicates the year and month.
9.1.6 The sentence ‘see information supplied by the manufacturer’, at least in the official language(s) of the country of destination, or by using the pictogram as shown in Figure 12b.
9.1.7 The manufacturer’s recommended conditions of storage (at least the temperature and humidity) or equivalent pictogram, as shown in Figures 12c and 12d.
9.1.8 The packaging of those particle filtering half masks passing the dolomite clogging test shall be additionally marked with the letter "D". This letter shall follow the classification marking preceded by a single space.

9.2 Particle filtering half mask

Particle filtering half masks complying with this European Standard shall be clearly and durably marked with the following:

9.2.1 The name, trademark or other means of identification of the manufacturer or supplier.
9.2.2 Type-identifying marking.

9.2.3 The number and year of publication of this European Standard.
9.2.4 Classification
The appropriate class (FFP1, FFP2 or FFP3) followed by a single space and then: "NR" if the particle filtering half mask is limited to single shift use only. Example: FFP3 NR, or "R" if the particle filtering half mask is re-usable. Example: FFP2 R D.
9.2.5 If appropriate the letter D (dolomite) in accordance with clogging performance. This letter shall follow the classification marking preceded by a single space
9.2.6 Sub-assemblies and components with considerable bearing on safety shall be marked so that they can be identified.

10 Information to be supplied by the manufacturer **Pass**

10.1 Information supplied by the manufacturer shall accompany every smallest commercial available package.
10.2 Information supplied by the manufacturer shall be at least in the official language(s) of the country of destination.
10.3 The information supplied by the manufacturer shall contain all information necessary for trained and qualified persons on
– application/limitations;
– the meaning of any colour coding;
– checks prior to use;
– donning, fitting;
– use;
– maintenance (e.g. cleaning, disinfecting), if applicable;
– storage;
– the meaning of any symbols/pictograms used
of the equipment.
10.4 The information shall be clear and comprehensible. If helpful, illustrations, part numbers, marking shall be added.
10.5 Warning shall be given against problems likely to be encountered, for example:
– fit of particle filtering half mask (check prior to use);
– it is unlikely that the requirements for leakage will be achieved if facial hair passes under the face seal;
– air quality (contaminants, oxygen deficiency);
– use of equipment in explosive atmosphere.
10.6 The information shall provide recommendations as to when the particle filtering half mask shall be discarded.
10.7 For devices marked "NR", a warning shall be given that the particle filtering half mask shall not be used for more than one shift.

End of Test Results

Annex A: Summarization of Test Data

Table 7.9.1-A Inward leakage test data

Test specification: EN 149-2001 Clause 8.5

Subject	Sample No.	Condition	Walk(%)	Head Side/side(%)	Head up/down(%)	Talk(%)	Walk(%)	Mean(%)
Yi	1	A.R.	4.91	4.95	5.11	5.35	4.98	5.1
Gong	2	A.R.	5.37	5.78	5.65	5.59	5.73	5.6
Yu	3	A.R.	5.24	5.51	5.38	5.34	5.71	5.4
Zhi	4	A.R.	4.88	4.92	5.23	5.06	5.18	5.1
Fang	5	A.R.	4.96	5.14	5.35	5.24	5.31	5.2
Hu	6	T.C.	4.60	5.08	4.74	4.86	4.62	4.8
Xu	7	T.C.	5.65	5.83	6.03	5.90	5.97	5.9
Deng	8	T.C.	5.52	5.86	5.86	5.71	5.68	5.7
Zhang	9	T.C.	4.95	5.39	5.25	5.18	5.31	5.2
Liu	10	T.C.	5.28	5.69	5.71	5.43	5.76	5.6
50 out of the 50 individual exercise results ≤ 11 % 10 of the 10 individual arithmetic means ≤ 8 %					Pass			

Table 7.9.1-B Facial dimension

Subject	Face length	Face Width	Face Depth	Mouth Width
Yi	120	130	109	59
Gong	122	140	115	65
Yu	119	160	139	55
Hu	112	122	119	63
Xu	110	130	118	60
Deng	115	119	110	59
Zhang	112	123	113	55
Liu	103	130	100	50
Zhi	118	139	130	63
Fang	115	129	120	50

Table -7.9.2 Penetration of filter material

Test specification: EN 149-2001 Clause 8.11

Aerosol	Condition	Sample No.	Penetration (%)	Assessment
Sodium chloride test	As received	11	0.040	Pass
		12	0.037	
		13	0.034	
	Simulated wearing treatment	14	0.038	
		15	0.049	
		16	0.045	
	Mechanical strength+ Temperature conditioned	17	0.061	
		18	0.031	
		19	0.047	
Paraffin oil test	As received	20	1.33	
		21	1.35	
		22	1.26	
	Simulated wearing treatment	23	1.38	
		24	1.42	
		25	1.53	
	Mechanical strength+ Temperature conditioned	26	1.45	
		27	1.52	
		28	1.49	
Flow conditioning： Single filter: 95.0 L/min				

Table 7.11 Flammability

Test specification: EN 149-2001 Clause 8.6

Condition	Sample No.	Result	Assessment
As received	29	Burn for 3s	Pass
	30	Burn for 3s	
Temperature conditioned	31	Burn for 4s	
	32	Burn for 3s	

Table 7.12 Carbon dioxide content of the inhalation air

Test specification: EN 149-2001 Clause 8.7

Condition	Sample No.	Result		Assessment
As received	33	0.64%	Mean value 0.6%	Pass
	34	0.61%		
	35	0.64%		

Table 7.16 Breathing resistance (mbar)

Test specification: EN 149-2001 Clause 8.9

	Flow rate		36					37					38				
			A	B	C	D	E	A	B	C	D	E	A	B	C	D	E
As received	Inhalation	30 l/min	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
		95 l/min	1.2	1.2	1.2	1.3	1.2	1.3	1.3	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2
	Exhalation	160 l/min	0.9	0.8	0.9	0.8	0.9	0.9	0.8	0.9	0.9	0.9	0.9	0.8	0.8	0.9	0.9
	Flow rate		39					40					41				
			A	B	C	D	E	A	B	C	D	E	A	B	C	D	E
Simulated wearing treatment	Inhalation	30 l/min	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
		95 l/min	1.2	1.2	1.2	1.2	1.3	1.2	1.2	1.2	1.3	1.2	1.3	1.2	1.3	1.2	1.2
	Exhalation	160 l/min	0.9	0.8	0.9	0.8	0.9	0.9	0.9	0.9	0.8	0.8	0.9	0.8	0.9	0.8	0.9
	Flow rate		42					43					44				
			A	B	C	D	E	A	B	C	D	E	A	B	C	D	E
Temperature conditioned	Inhalation	30 l/min	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
		95 l/min	1.2	1.2	1.2	1.3	1.3	1.2	1.2	1.2	1.3	1.2	1.3	1.2	1.2	1.2	1.2
	Exhalation	160 l/min	0.9	0.8	0.9	0.8	0.8	0.9	0.9	0.8	0.9	0.9	0.8	0.9	0.8	0.9	0.9
	Flow rate		45					46					47				
			A	B	C	D	E	A	B	C	D	E	A	B	C	D	E
Flow conditioned	Inhalation	30 l/min	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
		95 l/min	1.2	1.3	1.2	1.3	1.2	1.3	1.2	1.2	1.2	1.3	1.2	1.2	1.3	1.2	1.2
	Exhalation	160 l/min	0.9	0.8	0.8	0.9	0.9	0.9	0.8	0.9	0.9	0.8	0.9	0.8	0.8	0.9	0.9
Assessment	Pass																

A: facing directly ahead; B: facing vertically upwards; C: facing vertically downwards; D: lying on the left side; E: lying on the right side

End of Annex A

ANNEX B PHOTOS OF SAMPLES

End of Annex B